

Date: Friday, 01/08/2008 2:00:38 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: HEAD REST ASSEMBLY LH		
Job Number	: 40818 <i>→</i>			Part Number	: D412724043		
Estimate Number	: 10859			Drawing Number	: N/A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 01/08/2008 S.O. No. :			Drawing Revision	: N/A		
Prsht Rev.	: NC			Material	:		
First Issue	: 30/07/2008 Type : SMALL /MED FAB			Due Date	: 06/08/2008		
Previous Run	: 40499			Qty:	6. Um: Each		
Written By	:			<i>1</i>			
Checked & Approved By	: <u>JUL 08-8831</u>						
Comment	: Est Rev:A 04.09.08 New Issue KJ/JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL 
Comment: DOCUMENT CONTROL If D412-724-043 is a W/O on it's own, Photocopy bluefile and create labels per PPP D412-724-043 CHG001		
2.0	PACKAGING 1	PACKAGING RESOURCE #1 
Comment: PACKAGING RESOURCE #1 Pick Packing Kit		
3.0	D3303041	Head Rest 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3303-041 Head Rest <i>134406 41188</i>		
4.0	D3304043	Tube Assembly 
Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3304-043 Tube Assembly <i>40861 x1</i>		
5.0	AN52510R6	Screw 
Comment: Qty.: 4.0000 Each(s)/Unit Total : 24.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 M61203 <i>AS 08/09/18 (x1)</i>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 01/08/2008 2:00:39 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HEAD REST ASSEMBLY LH

Job Number: 40818

Part Number: D412724043

Job Number:

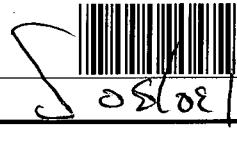


Seq. #: Machine Or Operation:

Description :

4 AN525-10R6 Screw _____

6.0 QC4 INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-724-043

Location: _____

PPP Rev: _____

PPP Rev 40806 18

08/08/18 (X)

8.0 QC21 FINAL INSPECTION/W/O RELEASE



08/09/18 (X)

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



108.59.18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries